Metalle bieten neben einer einzigartigen Farbwelt und einem individuellen Glanz auch eine außergewöhnliche Haptik, die sie zu einem interessanten Werkstoff machen, der sich durch nichts imitieren lässt. Neben allen technischen Eigenschaften und Vorteilen ist es aber vor allem der optische Aspekt, der bei den HOMAPAL Metalloberflächen besticht.

Metals *offer in addition to the unique colouring and sheen, an exceptional touch which makes them an interesting and inimitable choice. Alongside the technical properties and advantages, it is, first and foremost, the visual aspect which renders HOMAPAL metal surfaces so striking.*

HOMAPAL setzt im Produktionsprozess zur Herstellung der Laminate dünn ausgewalzte Folien aus Aluminium, Kupfer, Messing und Edelstahl (1.4301) ein. Die Oberflächen werden durch ein spezielles Prägeverfahren mit verschiedenen Strukturen versehen und auf einen HPL-Kern verpresst. Bei einigen Dekoren erfolgt eine weitere Veredlung der Oberfläche in Handarbeit. Das Ergebnis sind Laminate mit echten Metalloberflächen, die mit Attributen wie kühl, sachlich, warm, wertvoll, rustikal etc. aufwarten.

Die HOMAPAL® Metall-Kollektion umfasst insgesamt 89 verschiedene Dekore, die in ihrer Anmutung von klassisch bis modern, von designorientiert bis zu handgestaltet, ein vielfältiges Spektrum abdecken.

HOMAPAL® Metall-Laminate sind schwerentflammbar nach den IMO-Regeln (IMO – International Maritime Organisation = Internationale Seeschifffahrts-Organisation der UN) und vom MPA Dresden GmbH nach DIN EN 13501-1:2010-01 als B-s1, d0 klassifiziert.

Formaldehydfreiheit wurde vom eph Entwicklungs- und Prüflabor Holztechnologie GmbH nach DIN EN 717-1 bescheinigt.

Auf Anfrage sind HOMAPAL® Metall-Laminate auch in FSC®-Mix-Qualität lieferbar (FSC-C092664).

Japanisches Restaurant Michi in Amsterdam | *Japanese restaurant Michi in Amsterdam*

HOMAPAL use thinly rolled foils of aluminium, copper, brass and stainless steel (1.4301) to produce the laminates. Using a special embossing technique, the surfaces are furnished with different structures and pressed onto a hard HPL core. What's more, some of the décors are then finished by hand. The result: laminates with real metal surfaces which create a range of ambiances; from cool and businesslike to warm, luxurious or rustic and many more beyond.

The HOMAPAL® Metal collection comprises a total of 89 different décors which are able to satisfy a wide range of tastes, from classic to modern, from design-orientated to artistic.

HOMAPAL® Metal laminates are fire retardant according to both IMO (International Maritime Organisation) standards and DIN EN13501-1:2010-01 (MPA Dresden GmbH, classified as B-s1, d0).

The laminates do not contain formaldehyde in accordance with DIN EN 717-1 as confirmed by eph Entwicklungs- und Prüflabor Holztechnologie GmbH.

HOMAPAL® Metal laminates can also be delivered with the FSC® mix quality mark on request (FSC-C092664).

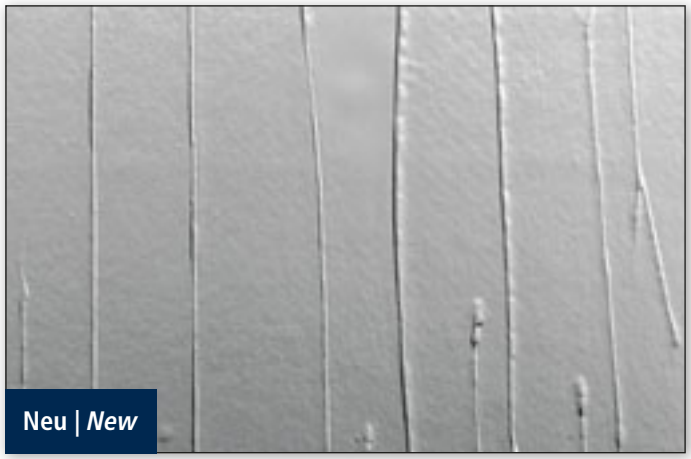
704/966
Cella Goldton | *Cella Goldtone*

825/03
Lounge Champagner | *Lounge Champagne*

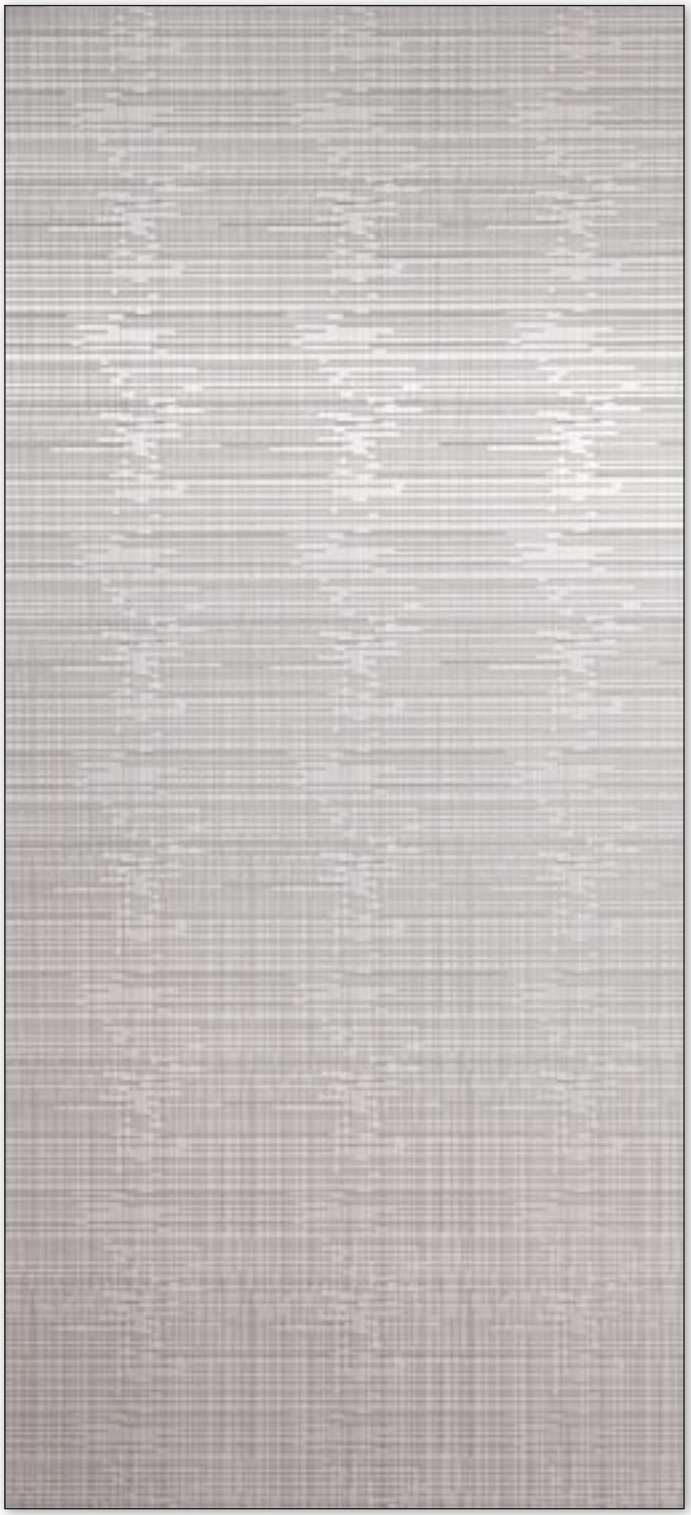
447/966
Cella Kupferton | *Cella Coppertone*

805/03
Lounge Bronzeton | *Lounge Bronzetone*

448/966
Cella Schwarz | *Cella Black*

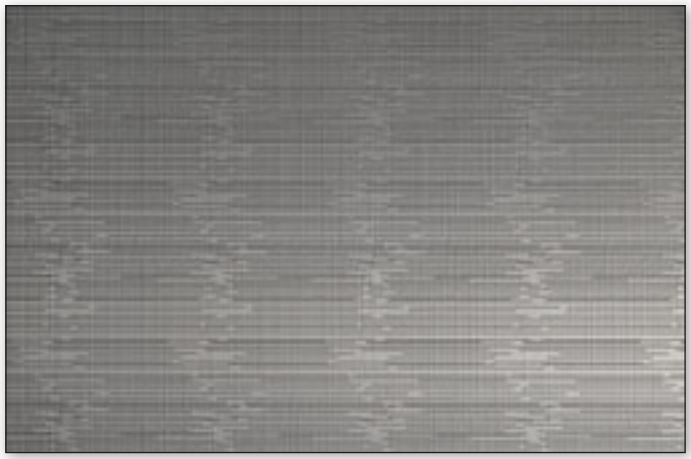


806/03
Lounge Stahlton | *Lounge Steeltone*



806/400
Matrix Stahlton | *Matrix Steeltone*

805/400
Matrix Champagner | *Matrix Champagne*



809/400
Matrix Anthrazit | *Matrix Anthracite*

800/100
Mesh Natur | Mesh Natural

825/100
Mesh Champagner | *Mesh Champagne*

451/100
Mesh Bronzeton | *Mesh Bronzetone*

459/100
Mesh Anthrazit | *Mesh Anthracite*

825/965*
Mikado Champagner | *Mikado Champagne*

459/965*
Mikado Anthrazit | *Mikado Anthracite*

806/710**
Flame Stahlton | *Flame Steeltone*

805/710**
Flame Champagner | *Flame Champagne*

* Dekorrapport bei ca. 100 cm längs
Pattern repeat at approx. 100 cm in the length

** Dekorrapport bei ca. 40 cm längs und ca. 30 cm quer
Pattern repeat at approx. 40 cm in the length and approx. 30 cm in the width

Restaurant Casa di Laura
in Borna

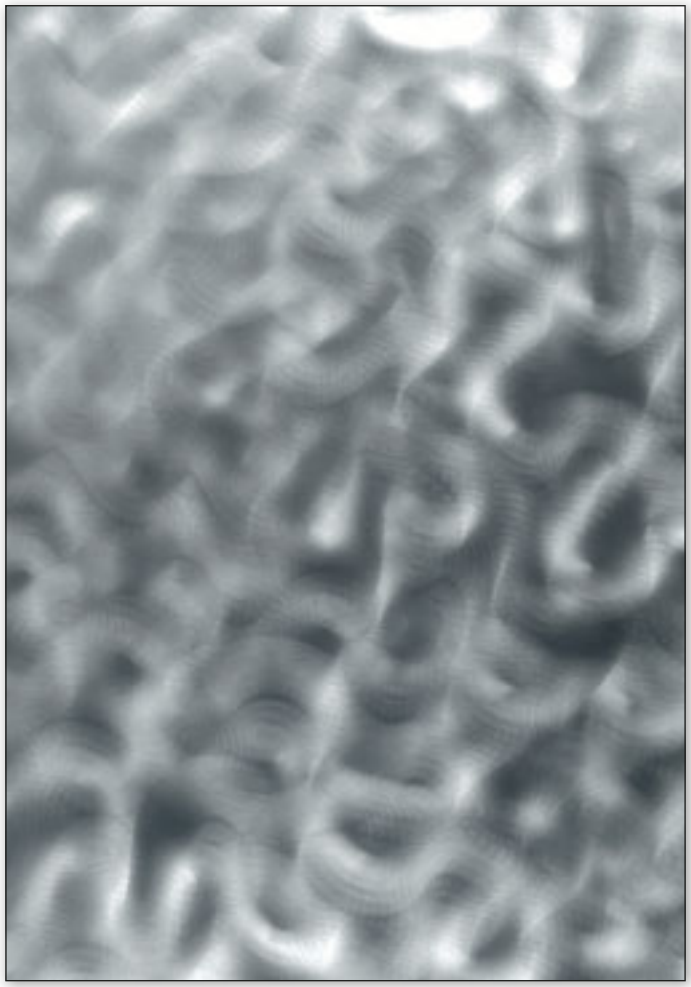
Restaurant Casa di Laura
in Borna

825/350
Frozen Champagner | *Frozen Champagne*

800/250
Crisp | *Crisp*

800/200
Crush | *Crush*

805/240
Crush Catena Bronzeton | *Crush Catena Bronzetone*

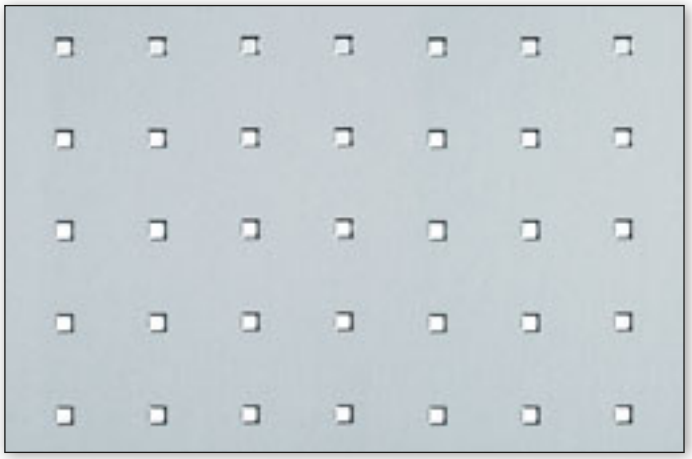


800/210
Crush Soft | *Crush Soft*

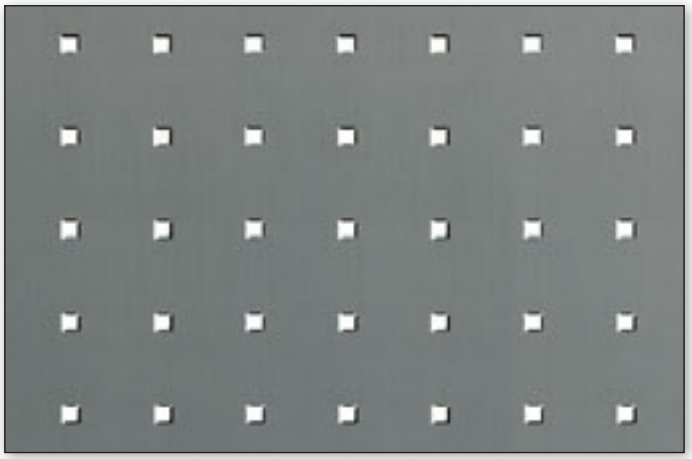
Brasserie de Monaco
Realisierung: Stéphanie Lecomte,
Grégory Diana,
Design: Sacha Lakic

Brasserie de Monaco
Realised by: Stéphanie Lecomte,
Grégory Diana,
Design: Sacha Lakic

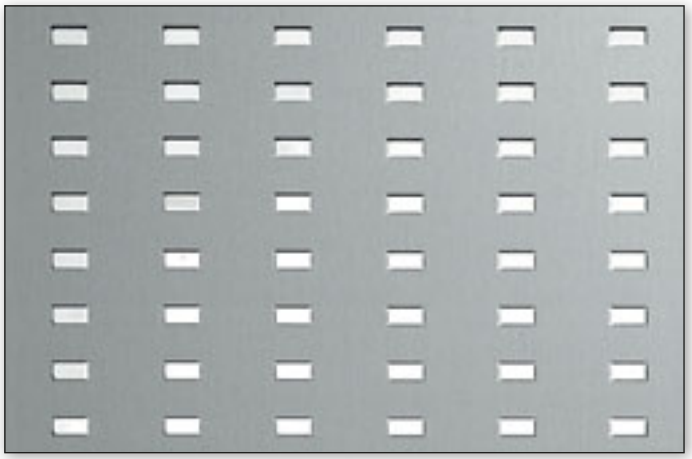
444/170
Rivet I | *Rivet I*



444/370
Rivet III | *Rivet III*



469/370
Rivet III Anthrazit | *Rivet III Anthracite*



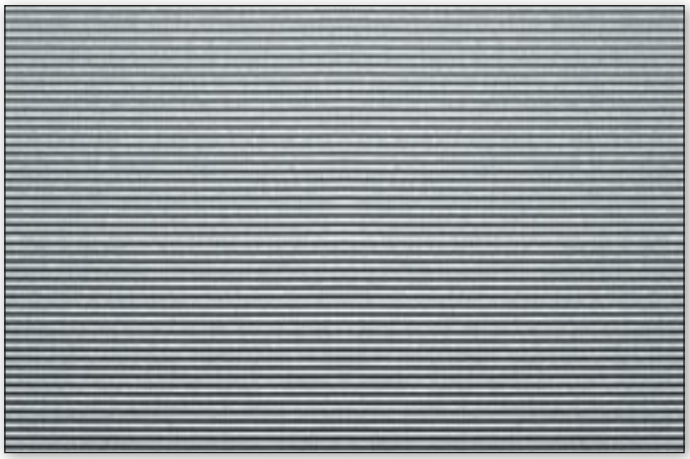
346/770
Rivet V Stahlton | *Rivet V Steeltone*

346/970*
Rivet Flora | *Rivet Flora*

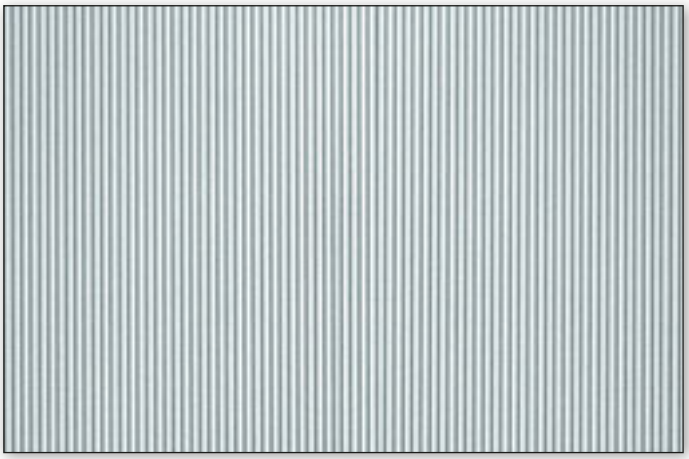
* Umlaufender Rand von ca. 15 mm ohne Dekor und ein Rapport pro Platte.

The pattern starts 15 mm from the edge of the sheet and there is always one repeating of the pattern over the length and the width of the sheet.

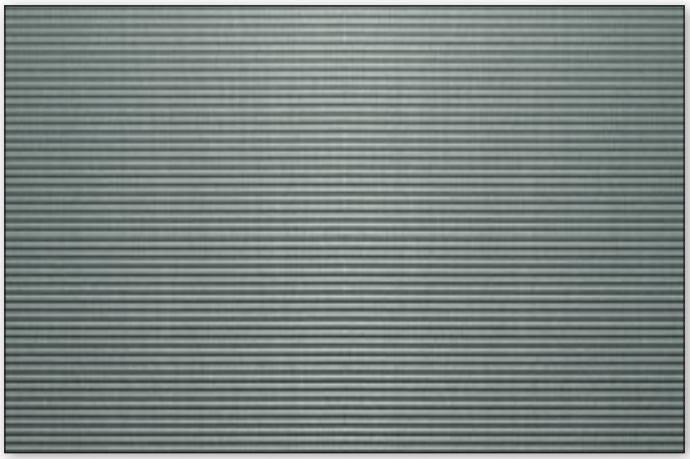
444/920
Riffel Horizontal Natur | *Riffel Horizontal Natural*



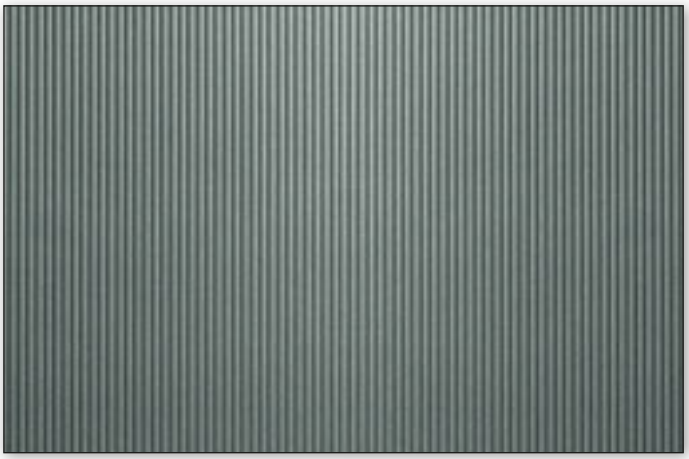
446/920
Riffel Horizontal Stahlton | *Riffel Horizontal Steeltone*



444/930
Riffel Vertikal Natur | *Riffel Vertical Natural*



469/920
Riffel Horizontal Anthrazit | *Riffel Horizontal Anthracite*

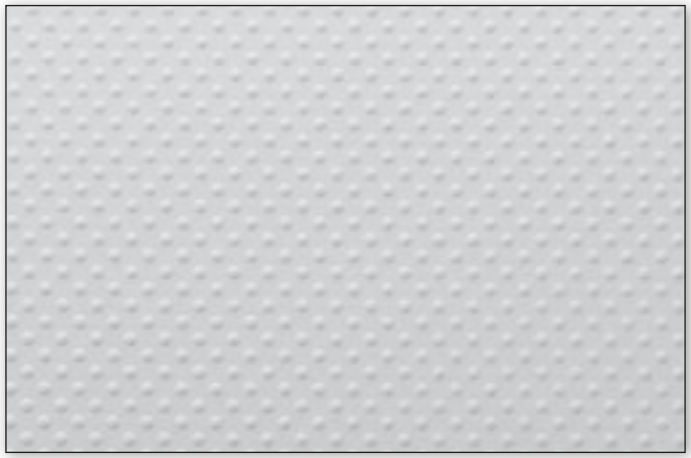


469/930
Riffel Vertikal Anthrazit | *Riffel Vertical Anthracite*

682
Alu Satiné Stahlton | *Alu Satiné Steeltone*

444
Gebürstet Natur | *Brushed Natural*

800/852
Bico Small | *Bico Small*



444/850
Gebürstet Natur Dots | *Brushed Natural Dots*

856
Dots Stahlton | *Dots Steeltone*

444/860
Gebürstet Natur Footplate | *Brushed Natural Footplate*

866
Footplate Stahlton | *Footplate Steeltone*

446
Strichmatt Stahlton | *Brushed Steeltone*

441
Strichmatt Natur | *Brushed Natural*

448
Strichmatt Schwarz | *Brushed Black*

455/000
Strichmatt Dunkelgrau | *Brushed Graphite*

447
Strichmatt Kupferton | *Brushed Coppertone*

442
Strichmatt Goldton | *Brushed Goldtone*

451
Strichmatt Bronzeton | *Brushed Bronzetone*

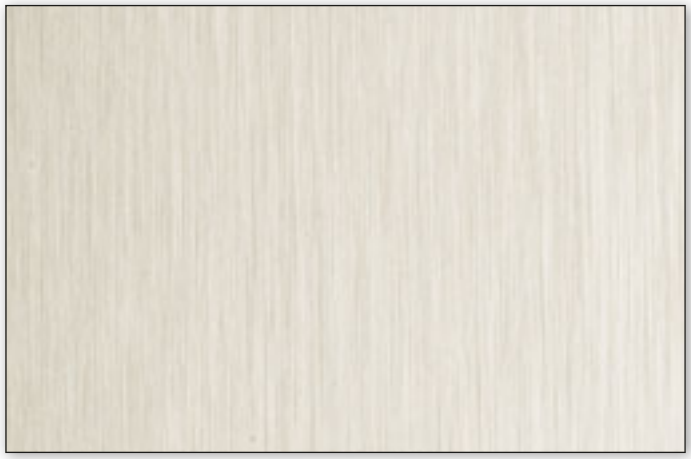
Durch die IMO und nach DIN EN 13501-1:2010-01 zertifizierte schwerentflammbare Qualität sind HOMAPAL® Laminate bestens für den Einsatz im öffentlichen Bereich geeignet.

Owing to the IMO and according to DIN EN 13501-1:2010-01 certified flame retardant quality HOMAPAL® Laminates are perfectly suitable for installations in public areas.

445
Strichmatt Kupferton dunkel | *Brushed Dark Coppertone*

456
Strichmatt Bronzeton medium | *Brushed Medium Bronzetone*

426/000
Longline Stahlton | *Longline Steeltone*



425/000
Longline Champagner | *Longline Champagne*

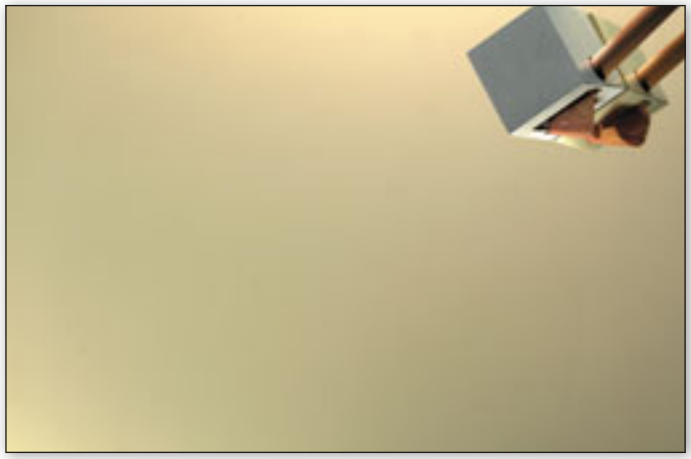
431
Kreuzstrichmatt Natur | *Cross-Brushed Natural*

434
Kreuzstrichmatt Goldton | *Cross-Brushed Goldtone*

439
Kreuzstrichmatt Taupe | *Cross-Brushed Brownish Grey*

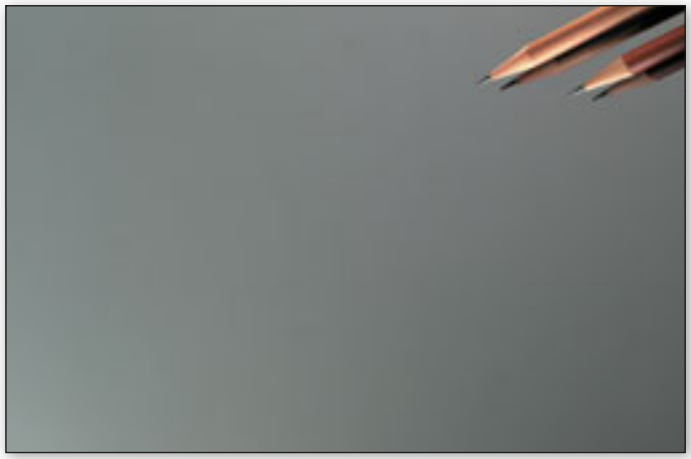
436
Kreuzstrichmatt Stahlton | *Cross-Brushed Steeltone*

470
Spiegelglanz Superior Natur | *Polished Superior Natural*



471
Spiegelglanz Goldton | *Polished Goldtone*

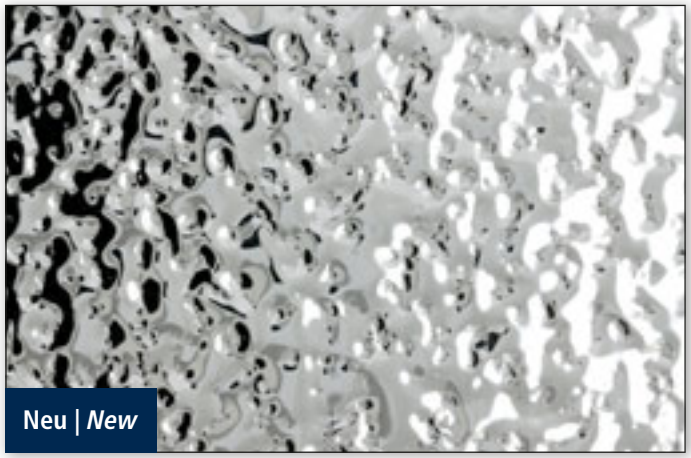
477
Spiegelglanz Kupferton | *Polished Coppertone*



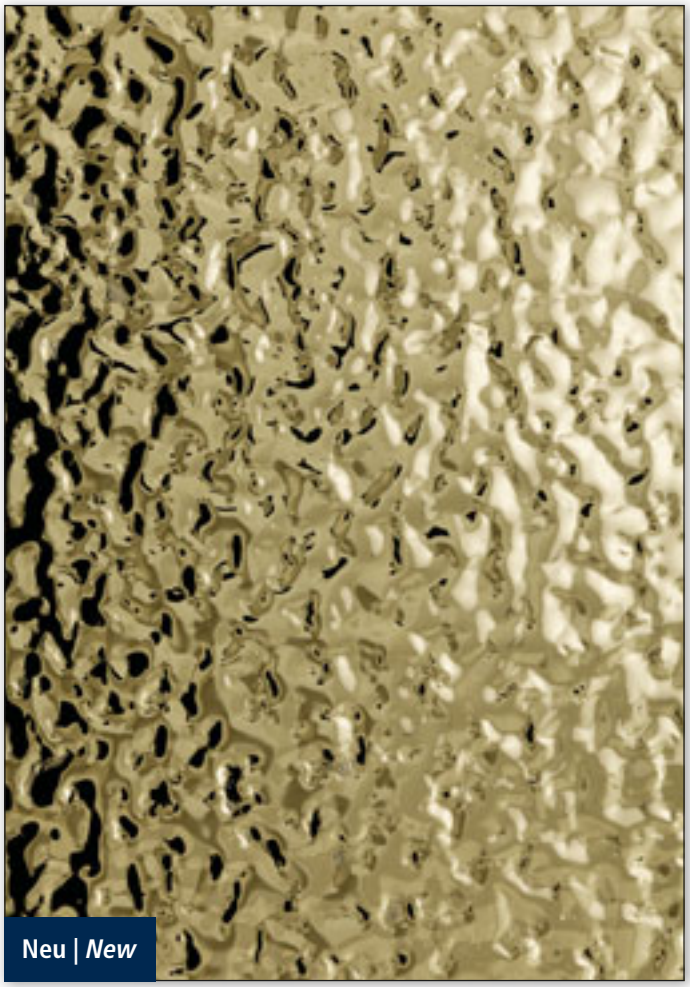
474
Spiegelglanz Smokey Grey | *Polished Smokey Grey*

475
Gunmetal Matt | *Gunmetal Matt*

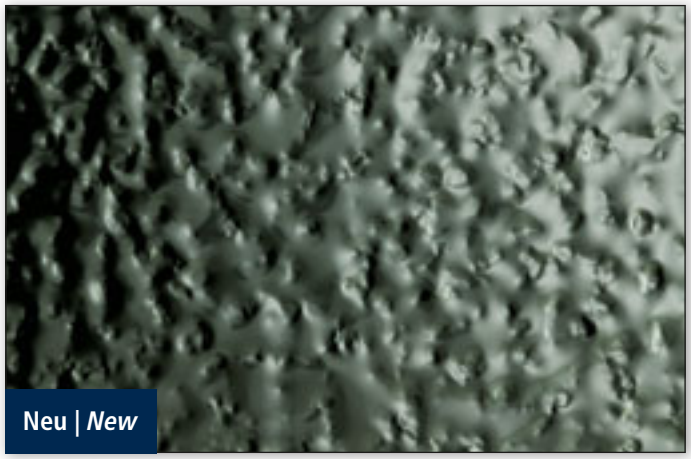
480/000
Spiegelglanz Normal Natur | *Polished Normal Natural*



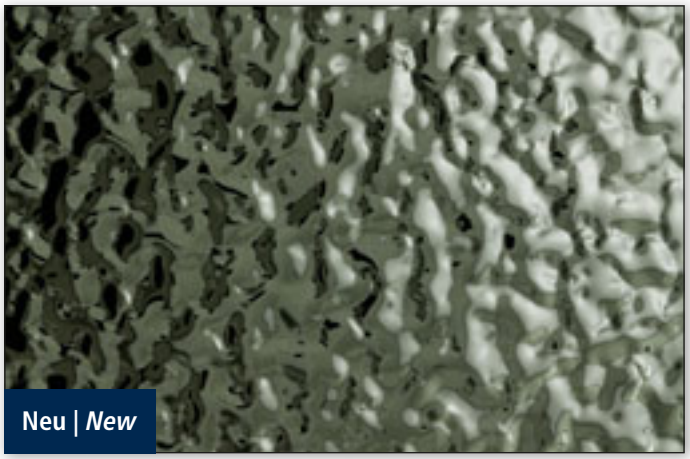
470/635
Spiegelglanz Vulcano Natur | *Polished Vulcano Natural*



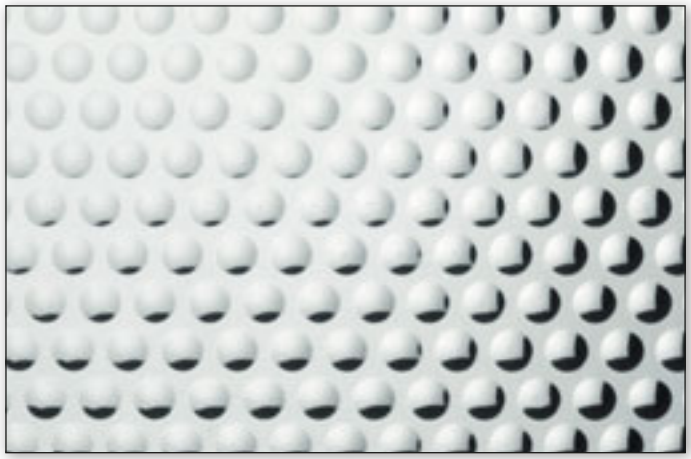
471/636
Spiegelglanz Lava Goldton | *Polished Lava Goldtone*



475/635
Spiegelglanz Vulcano Gunmetal Matt | *Polished Vulcano Gunmetal Matt*



474/636
Spiegelglanz Lava Smokey Grey | *Polished Lava Smokey Grey*



470/631
Spiegelglanz Kreise Natur | *Polished Circles Natural*

741 R
Aluminium Strichmatt Natur Robust | *Aluminium Brushed Natural Robust*

796 R
Aluminium Strichmatt Stahlton Robust | *Aluminium Brushed Steeltone Robust*

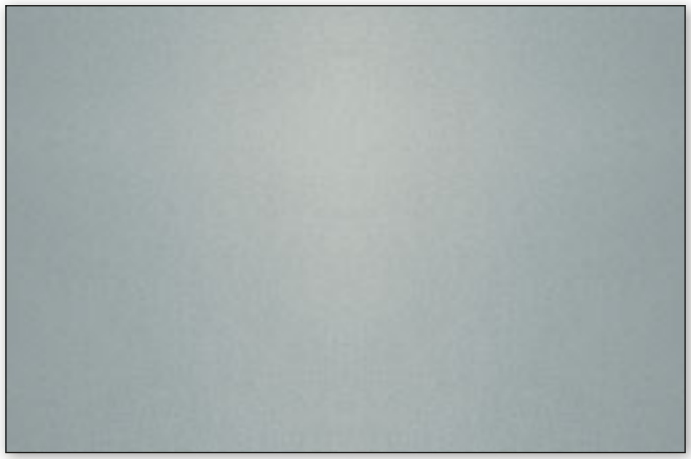
Unter der Bezeichnung ROBUST sind Produkte verfügbar, die mit einem speziellen Lack beschichtet und somit widerstandsfähiger gegen Oberflächenbeschädigungen sind. Diese Produkte weisen z. B. eine gegen Kratzer circa dreifach resistentere Oberfläche auf, als die Standard-Strichmattprodukte (wie 441). Weitere Dekore sind auf Anfrage in dieser Ausführung lieferbar.

The surfaces of the ROBUST products are covered with a special lacquer and thus more resistant to surface damages. These products show an approx. threefold higher resistance for example to scratches as standard Alu Brushed products (like 441). Further décors in finish ROBUST are available upon request.

791N
Strichmatt Natur Spezial (auf Anfrage) | *Brushed Natural Special (upon request)*

796N
Strichmatt Stahlton Spezial (auf Anfrage) | *Brushed Steeltone Special (upon request)*

794
Strichmatt Goldton Spezial (auf Anfrage) | *Brushed Goldtone Special (upon request)*



820/000
Gebürstet Softmatt Natur Spezial (auf Anfrage)
Brushed Soft Matt Natural Special (upon request)

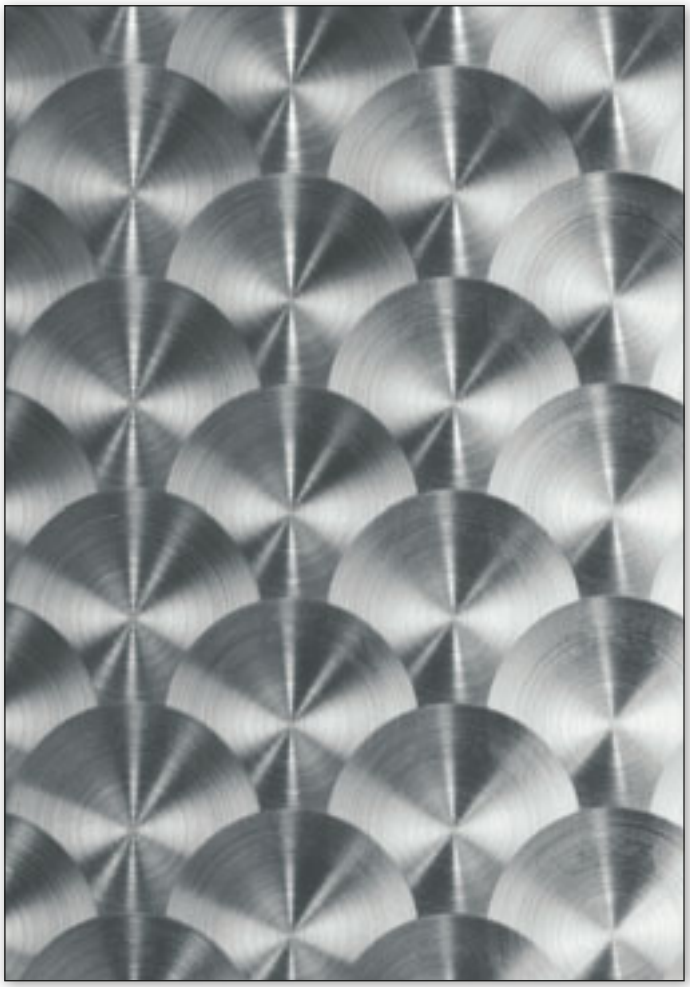
485/000
Spiegelglanz Spezial Natur (auf Anfrage) | *Polished Special Natural (upon request)*

644/000
Edelstahl Matt | *Stainless Steel Matt*

641/000
Edelstahl Gebürstet | *Stainless Steel Brushed*

Sberbank
in Moskau

Sberbank
in Moscow



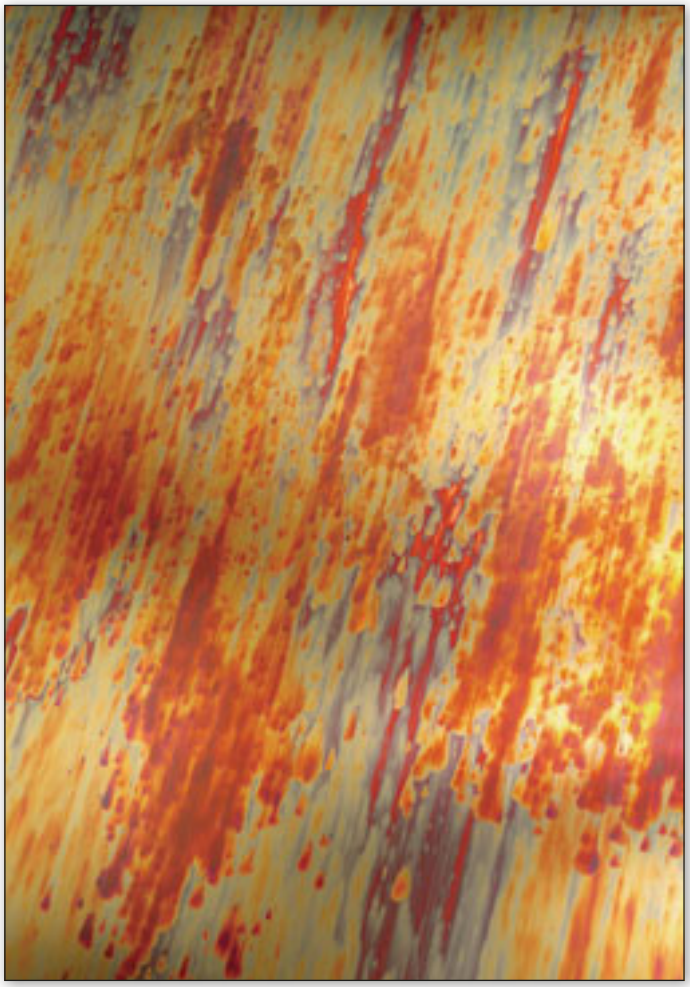
600/600
Edelstahl Wheels | *Stainless Steel Wheels*

Edelstahl (wir verwenden 1.4301/ AISI 304) ist ein hartes und sprödes Material, das keiner Oberflächen-veredelung bedarf. Bitte beachten Sie unsere gesonderten technischen Informationen.

Stainless steel (we use 1.4301/ AISI 304) is a hard and brittle material which does not require surface protection. Please follow our special technical information.

633
Kupfer Clap Schwarz Patiniert | *Copper Clap Black Patinated*

634
Kupfer Clap Antik | *Copper Clap Antique*



695 D
Stratos Diagonal | *Stratos Diagonal*

490
Kupfer Antik | *Copper Antique*

622 G
Kupfer Herbstlaub | *Copper Autumn Leaves*

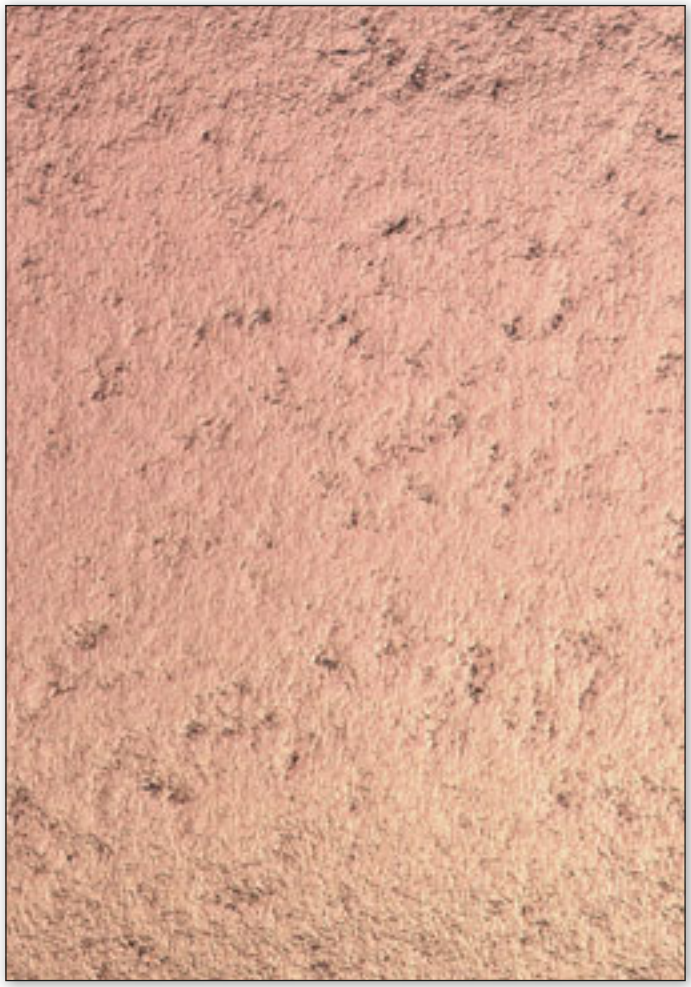
696/930
Kupfer Riffel Antik | *Copper Riffel Antique*

496
Rhombus | *Rhombus*

493
Linea Hell | *Linea Light*

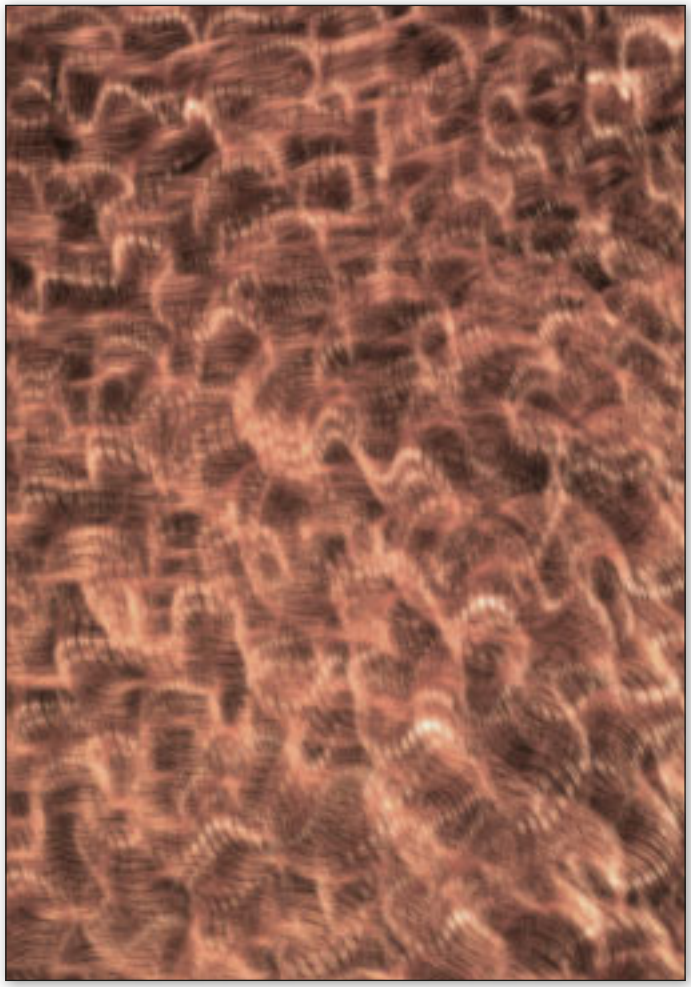
494
Linea Dunkel | *Linea Dark*

401/230
Rengas | *Rengas*



630
Kupfer Schwarz Patiniert | *Copper Black Patinated*

401/229
Kupfer Crush Stipple | *Copper Crush Stipple*



401/200
Kupfer Crush | *Copper Crush*

500/491
Messing Glatt Antik | *Brass Plain Antique*

Die Oberfläche 500/491 hat produktionsbedingt eine mimimale senkrechte Stoßfuge etwa in der Mitte der Platte.

For production reasons the decor 500/491 has a minimal vertical joint in the center of a full-size sheet.